

ATARFIL HD geomembranes are manufactured from best in class Polyethylene (HDPE) resins coupled with specific antioxidant package by the most advanced in-house flat-die technology. This result in a quality and consistency product with maximum durability and long term performance. Scoring the highest STRESS CRACK RESISTANCE value in the industry, together with an unrivalled mechanical and chemical properties, makes it the best choice for any application.

PHYSICAL PROPERTIES				
Property	Test Method	Unit	Value	Frequency ¹
Density of Raw Material	ASTM D 792	g/cc	≥ 0.932	-
Melt Flow Index	ASTM D 1238 (190°C/2.16 Kg)	g/10 min	≤ 0.40	1 per batch
Density of Geomembrane	ASTM D 792	g/cc	0.946 ± 0.004	90,000 kg
Carbon Black Content	ASTM D 4218	%	2.0 – 2.5	Per roll
Carbon Black Dispersion	ASTM D 5596	Category	Note 3	20,000 kg
Dimensional Stability	ASTM D 1204 (100°C/1h)	%	± 1.5	Per day
Low Temperature Brittleness (1° -70°C)	ASTM D 746	-	No cracks	Per formulation

ENDURANCE PROPERTIES				
Property	Test Method	Unit	Value	Frequency ¹
Stress Crack Resistance	ASTM D 5397/ ISO18488 ⁽⁴⁾	h	≥ 3,000	90,000 kg
Oxidative Induction Time (OIT) Std OIT HP OIT	ASTM D 8117 ASTM D 5885	min	≥ 120 ≥ 500	90,000 kg
Oven Aging at 85°C HP OIT % retained after 90 days	ASTM D 5721 ASTM D 5885	%	≥ 80	Per formulation
UV Resistance HP OIT % retained after 1600h	ASTM D 7238 ASTM D 5885	%	≥ 75	Per formulation
Oxidation at 85°C	EN 14575	%	≤ 15	Per formulation

MANUFACTURING PROPERTIES									
Property	Test Method	Unit	Value						Frequency ¹
Thickness (Nominal)	ASTM D 5199	mm	0.75	1.00	1.50	2.00	2.50	3.00	Per roll
Thickness (Minimum Average)		mm	0.75	1.00	1.50	2.00	2.50	3.00	
Thickness (Minimum Individual Value)		%	10						
Mechanical Properties ²									
Tensile Strength at Yield	ASTM D 6693 Type IV	N/mm	13 (11)	18 (15)	26 (22)	35 (29)	44 (37)	53 (44)	9,000 kg
Elongation at Yield		%	≥ 13						
Tensile Strength at Break		N/mm	24 (20)	32 (27)	48 (40)	64 (53)	80 (67)	96 (80)	
Elongation at Break		%	800 (700)						
Tear Resistance	ASTM D 1004	N	≥ 93	≥ 125	≥ 187	≥ 249	≥ 311	≥ 374	20,000 kg
Puncture Resistance	ASTM D 4833	N	≥ 270	≥ 350	≥ 500	≥ 640	≥ 810	≥ 980	20,000 kg

STANDARD SIZES							
Thickness (mm)	0.75	1.00	1.50	2.00	2.50	3.00	
Roll Width (m)	Roll Length (m)						
6 / 6.30 / 7.50	280	210	140	105	84	70	

(1) Indicated frequency is minimum.

(2) Indicated values are average. In brackets minimum values with 97.5% confidence level.

(3) Carbon black dispersion (only near spherical agglomerates) for 10 different views: in Categories 1 or 2 only.

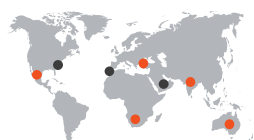
(4) Additional information regarding correlation between Test Methods ISO 18488 and ASTM D 5397 available upon request.

This product specifications meet or exceed GRI GM13.

The information contained in this document is provided for informational purposes only. Atarfil reserves the right to change this information without prior notice.

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Manufacturing plants: Atarfil | Europe | Middle East | America

Sales offices: Spain, UAE, USA, Mexico, Turkey, India, South Africa and Australia.

Safe Containment
Waste Water Mining